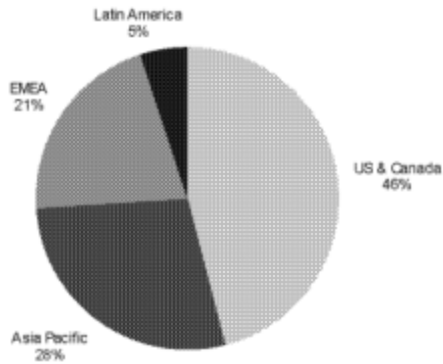


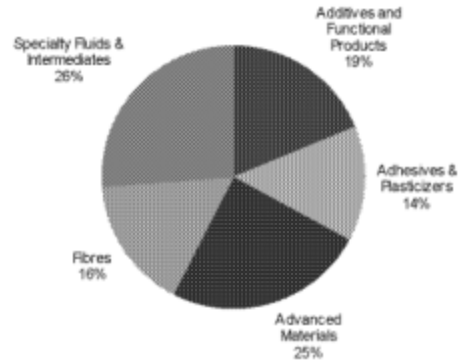


Figure 6: 2013 Geographic Sales Analysis



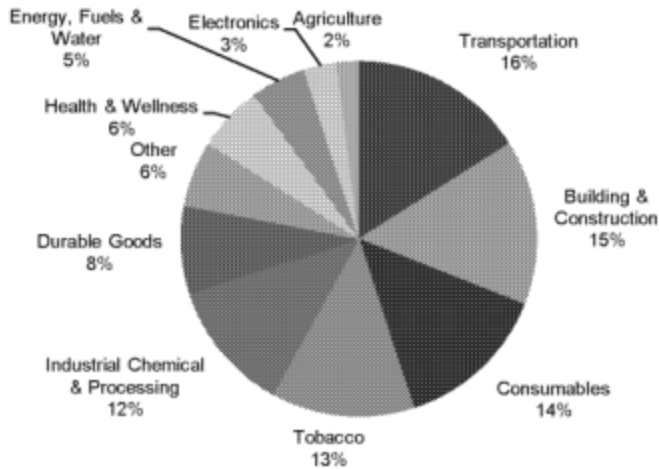
Source: Eastman

Figure 7: 2013 Segment Sales Analysis



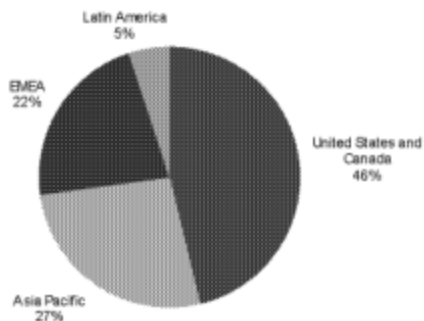
Source: Eastman

Figure 8: 2013 sales by end-market



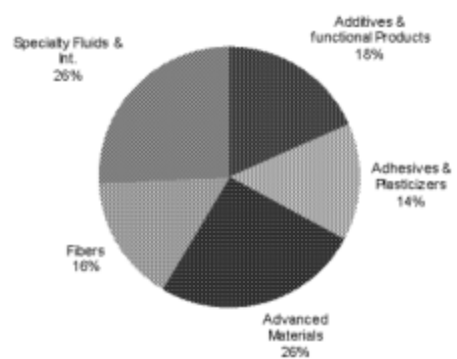
Source: Eastman

Figure 9: 2Q'14 Sales by Region



Source: Eastman Chemicals

Figure 10: 2Q'14 Sales by Segment



Source: Eastman Chemicals